

Highly Accelerated Stress Test System (HAST Chamber)





Creates temperature, humidity and pressure environments to IEC60068-2-66 standard.

Humidity resistance evaluation tests for electronic components

Customers require test results that correlate accurately to
those from the field in a minimal amount of time.

ESPEC HAST EHS series provide high usability and a variety of
performance capabilities to meet IEC60068-2-66 standard and other
international standards with convenient functions and safety features for
bias testing.









Designed for humidity resistance testing, life testing and accelerated testing



Maximized testing area

Prevention of dew

specimens

The cylindrical pressure vessel distributes pressure evenly and offers superior strength. Expanding the test area to the maximum size allows for easy loading of printed circuit boards and other specimens.

condensation and wetting of

Compared with natural convection test systems, the double cylindrical structure and proprietary air-conditioning system

prevents dew condensation and water droplets falling on the specimen. Temperature control and operation of

the test area fan before and after testing also prevents dew condensation and droplets from forming on samples, ensuring highly reliable testing results.

(Featuring dry and wet-bulb temperature

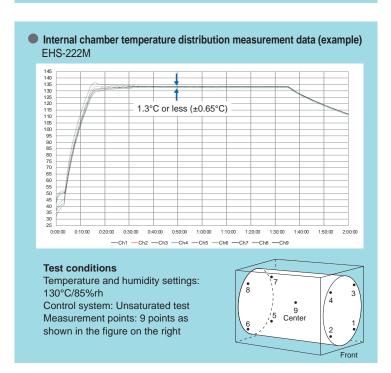
Chamber interior

Pressure vessel components Inner cylinder temperature sensor Air-circulating fan Humidifying water heater Cloth wick Humidifying water

Air-circulating fan for highaccuracy testing The provision of an air-circulating fan reduces temperature and humidity variation in the test area and allows for

control and unsaturated control)

reduces temperature and humidity variation in the test area and allows for uniform stress to be applied to a specimen. Compared to the double-chamber configuration, the single-chamber configuration includes an air-circulating fan, so temperature and humidity variation is reduced.



5.7-inch color LCD touch panel

Color coding for improved visibility

Specimen signal terminals for bias testing include 12 pins per chamber as standard with expansion by 12-pin units possible (with a maximum of 72 pins optionally available). Color-coded terminals (black = negative, red = positive) improve visibility and make complicated wiring connection work easier.

Protection measures for specimen

Equipped with a specimen power supply control terminal which allows voltage and signals to be applied to the specimen. When a problem occurs, specimens and chamber are fully protected. Power supply to the specimen is halted, and protection mechanisms for preventing overheating and boil-dry are activated.

Color LCD touch panel

The Resistive Touch Panel provides versatility by allowing users to use gloves, wet hands, nails and stylus to interact with the panel.

Multilingual support

You can select the display language from Japanese/English/Chinese(Simplified/Traditional)/Korean and the changes take effect immediately without a system reboot.

Temperature, humidity and pressure graph display function

The Trend-Graph Display Function allows users to monitor the temperature, humidity, and pressure* conditions in the test area, in a graph.

* Pressure monitoring function or recorder option is required.

Pressure monitoring function (option)

The pressure can be displayed on the screen or can be read via the Ethernet, RS-485 (option) or RS-232C (option). Monitored value on the screen can be switched between humidity and pressure.





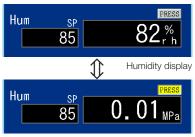
Specimen signal terminals (internal)

Specimen signal terminals (external)





Trend Graph



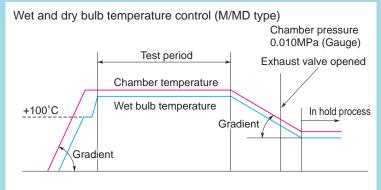
Pressure display

Control functions that make use of conventional test data

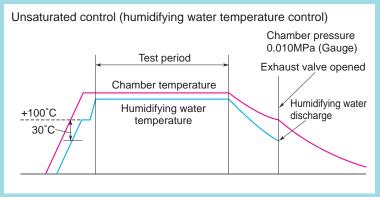
The control functions can be selected from dry & wetbulb temperature control (M/MD type), unsaturated control, and wet-saturated control according to the conventional test data.

With the addition of Air-HAST mode (for M/MD type only), four different types of testing can be performed on one chamber.

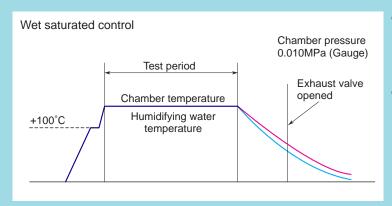
Three modes of operation control



- The temperature and humidity gradient before and after testing can be controlled.
- After testing is complete and chamber pressure reaches 0.010MPa (Gauge), only air is discharged; humidifying water is retained.
- In the hold process, temperature and humidity inside the chamber are maintained at the specified level. (+50 to +95°C/75 to 95%rh)

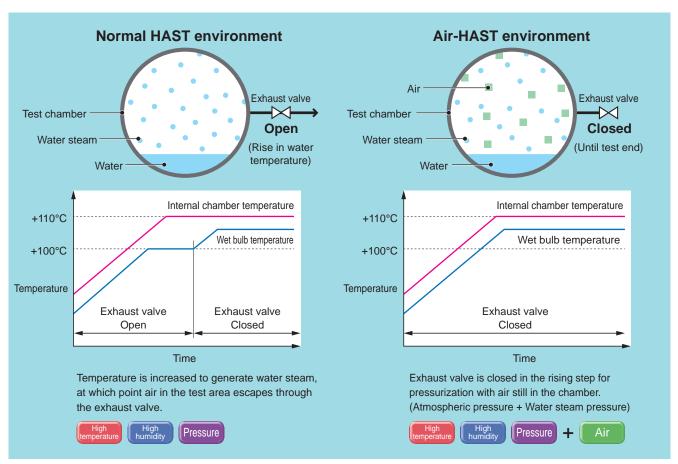


- During temperatureheat up when condensation can easily occur on the specimen, the temperature of the humidifying water automatically increases while keeping it 30°C lower than the chamber temperature.
- After testing is complete, the chamber is left to cool and depressurize naturally until chamber pressure reaches 0.010MPa (Gauge). Then both air and water are discharged.



- Chamber temperature is controlled through a humidifying heater.
 (chamber temperature = humidifying water temperature)
- After testing is complete, the chamber is left to cool and depressurize naturally until chamber pressure reaches 0.010MPa (Gauge). Then only air is discharged; humidifying water is retained.

Reproduction of near-constant temperature and humidity testing environment with Air-HAST (option)



Air-HAST function (option for M/MD type)

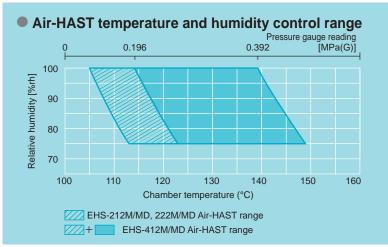
Depending on the specimen, not only water steam but also oxidation and other specimen surface conditions can cause failure.

By leaving air in the test area, the Air-HAST function adds air to the high-temp, high-humidity, and pressurized environment for effective accelerated testing of specimens for which the oxygen in air affects degradation, such as with surface oxidation. (Acceleration may not be seen for some specimen.)

Whisker humidity-resistance evaluation testing (Japanese patent No. 5066143)

Evaluation examples for whisker evaluations of mounting boards are limited. One of the main reasons for this is because the testing time can be as long as 1000 or 3000 hours.

To shorten these testing times, ESPEC conducts lead-free solder whisker evaluation of mounting boards using Air-HAST. The results confirmed accelerated effects with testing at 85°C and 85%rh humidity.



Accelerated testing examples for whisker evaluation

Temperature cycling test	-40 ↔ +85°C	3000 cycles
High temperature and high humidity test	+55°C/85%rh	3000 hours
	+85°C/85%rh	1000 hours
Air-HAST	+110°C/85%rh (Air pressure 130kPa)	200 hours

Easy customization with various options



Integration with Electro-chemical migration system (example)



Slide shelf terminal block (option)



Status indicator lights (option)

Electro-chemical migration evaluation

Integration with an ESPEC Electrochemical migration evaluation system (sold separately) enables more accurate measurements.

High-voltage, high-current compatibility

To meet application purposes and goals, ESPEC offers optional high-voltage (1000V AC/DC, 1A) / high-current (125V AC/DC, 10A) specimen signal terminals in addition to the standard specifications (125V AC/DC, 1A).

Terminal block to increase productivity

Using the slide shelf terminal block (option), the terminal block can be pulled forward from inside the test area to facilitate wiring work.

In addition, removable 12-channel terminal blocks (option) can be added inside the chamber. This reduces the time required for installation and wiring for greater work efficiency.

Safety enhancement functions available

Optional emergency stop switches and status indicator lights are available.

International safety standards

Complies with the following standards: ISO 12100 Safety of Machinery IEC 60204-1 Low Voltage IEC 61000-6-2 EMC IEC 61000-6-4 EMC RoHS Directive

Conforms to international IEC 60068-2-66 standard

Temperature and humidity control for support of various test standards

With ESPEC's unique wet and dry bulb temperature control on M/MD type chamber, temperature and humidity are measured directly using a wet and dry bulb temperature sensor. This ensures highly precise temperature and humidity control over the entire testing process, from before testing to the post-testing temperature decrease or hold process.

After testing is complete, the temperature and humidity are allowed to drop for a fixed period. In the hold process, the chamber is kept at a fixed environment until the door is opened and specimens are removed. This makes it possible to place a specimen in a constantly controlled temperature/humidity environment, and keep it from drying after returning to atmospheric pressure.

■ IEC 60068-2-66, an environmental testing standard of the IEC (International Electrotechnical Commission)

The Highly Accelerated Stress Test System EHS Series uses ESPEC's unique dry and wet-bulb temperature control to satisfy the test system conditions and test operations specified in the IEC 60068-2-66 standard.

* ESPEC was directly involved in drawing up the IEC60068-2-66 standard, and our technical concepts and measurement data were used in its development.

APPLICABLE STANDARDS

Standard No. Standard Name	Test conditions			
Standard Name Applications	Temperature (°C)	Humidity (%rh)	Biased	Time (h)
IEC 60068-2-66 (JIS C 60068-2-66)	110±2	85±5		96,192,408 (0, +2)
Damp heat, steady state (unsaturated pressurized vapour)	120±2	85±5	Optional	48,96,192 (0, +2)
Electrics/electronics	130±2	85±5		24,48,96 (0, +2)
IEC 60749-4 HAST	110±2	85±5	Continuous/	264 (0, +2)
Electrics/electronics; Semiconductors	130±2	85±5	intermittent	96 (0, +2)
JEITA (EIAJ)	110±2	85±5		24 (0, +8) 48 (0, +8)
Semiconductor devices Unsaturated steam pressure testing	120±2	85±5	Continuous	96 (0, +8)
ED-4701/100A, Method 103	130±2	85±5		168 (0, +8) 500 (0, +8)
JESD22-A118B Unbiased HAST	110±2	85±5	None	264 (0, +2)
Semiconductors	130±2	85±5	None	96 (0, +2)
JESD22-A110E HAST	110±2	85±5	Continuous/	264 (0, +2)
Semiconductors	130±2	85±5	intermittent	96 (0, +2)
JESD22-A102E Unbiased Autoclave Semiconductors	121±2	100±5	None	24 (0, +2) 48 (0, +2) 96 (0, +5) 168 (0, +5) 240 (0, +8) 336 (0, +8)
AEC-Q100-Rev-H Biased HAST/Unbiased HAST	110±2	85±5	Continuous/none	264 (0, +2)
Automotive semiconductors	130±2	85±5	Oor till luous/1101 le	96 (0, +2)
JPCA-ET08	110±2	85±5		96,192,408 (0, +2)
Unsaturated pressurized vapour Printed circuit boards	120±2	85±5	Continuous	48,96,192 (0, +2)
Fillited circuit boards	130±2	85±5		24,48,96 (0, +2)

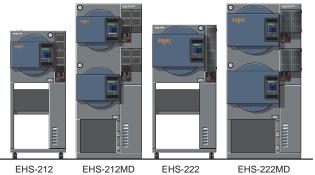
SPECIFICATIONS

Model		EHS-212 (M)	EHS-212MD	EHS-222 (M)	EHS-222MD	EHS-412 (M)	EHS-412MD		
System		Single vessel, unsaturated control, wet saturated control, dry and wet-bulb temperature control							
Pressure vessel type			essel type	Small pressure vessel as specified in the Enforcement Order of Industrial Safety and Health Law in Japan					
	_	Ter	mperature control range		+105.0 to +142.9°C			+105.0 to +162.2°C	
	ntro	Hu	midity control range			75 to 1	00%rh		
	8	Pre	essure range		0.020 to 0.196	6 MPa (Gauge)		0.020 to 0.392	2 MPa (Gauge)
	atec	Ter	mp. & humidity fluctuation			±0.3°C/	±2.5%rh		
	atura	Ten	nperature variation in space		3.0°C				
	Unsaturated control	He tim	at up and pressurization e	0 → 0.196 N Approx.		0 → 0.196 N Approx.	MPa (Gauge) 60 min.		MPa (Gauge) 45 min.
	0	Ter	mperature control range	+105.0 to +132.9°C			+105.0 to +151.1°C		
	cont	Pre	essure range		0.020 to 0.196	6 MPa (Gauge)		0.020 to 0.392 MPa (Gauge)	
	ited	Ter	mperature fluctuation	±0.3°C					
	atura	Ten	nperature variation in space			3.0)°C		
•*1	Wet-saturated control	He tim	at up and pressurization e	0 → 0.196 N Approx.	//Pa (Gauge) 45 min.	0 → 0.196 N Approx.	MPa (Gauge) 75 min.	0 → 0.392 N Approx.	MPa (Gauge) 60 min.
Janc	<u></u>	d _n -	Temperature control range		+105.6 to	+142.9°C		+105.6 to	+162.2°C
Performance*1	hype	heat-up	Humidity control range			75 to 9	95%rh		
Per	Dry & wet-bulb temperature control (M/MD type)	Temp.	Heat up and pressurization time	0 → 0.196 N Approx.		0 → 0.196 N Approx.	MPa (Gauge) 90 min.	0 → 0.392 N Approx.	MPa (Gauge) 75 min.
	<u></u>	(0	Temperature control range		+105.6 to	+142.9°C		+105.6 to	+162.2°C
	ontr	process	Humidity control range	75 to 98%rh					
	e e	prod	Pressure range		0.020 to 0.196	6 MPa (Gauge)		0.020 to 0.392	2 MPa (Gauge)
	atnı	Test	Temp. & humidity fluctuation			±0.3°C/	±2.5%rh		
	per	-	Temperature variation in space	3.0°C					
	ten	. U.	Temperature control range	+50.0 to +95.0°C					
	t-bulb	Temp. pull-down	Temperature pull down time	+142.9°C / 75%rh to +85.0°C / 85%rh Approx. 120 min. +162.2°C / 75%rh to +85.0°C / 85%rh Approx. 120 min.					
	× We	ld	Temperature control range	+50.0 to +95.0°C					
) S \	Hold	Humidity control range	75 to 95%rh					
		We	et-bulb wick	Capable of Approx. 200 hours chamber running time (Figure given for +162.2°C / 75%rh and no specimens)					
No	oise (emis	sion* ²	below 46 dB	below 50 dB	below 46 dB	below 50 dB	below 46 dB	below 50 dB
	Pre	essur	re vessel/door construction	Cr-Ni-Mo stainless steel plate					
nstruction	Pre	essu	re vessel components	Temperature sensor (Thermocouple type T [Copper/ Copper-Nickel] for measuring chamber temperature, humidifying water temperature, wet-bulb temperature), heater, specimen signal terminals, air-circulating fan, fan motor, overheat protector, boil-dry protector					
nstr	Do	or		Door handle, do	or lock: Auto-lockir	ng mechanism (ban	k vault), instrumenta	ation, instrumentation	on power switch
රි	Pre	essu	re gauge (Bourdon type)		Scale: -0.1 to 0				1 MPa (Gauge)
		st are			Specimen	,	ackets for test are	a: each×2	
Alddr			supply system			Automatic v	,		
Water supply	Wa	Water supply amount (at start)		Appro		Approx		Appro	x. 1 L
8	Wa	ater t	ank	10 L	20 L	10 L	20 L	10 L	20 L
Co	Components		Specimen signal terminals (connector-type, 12-pin, 125 VAC/VDC, 1 A), specimen power con terminals, external alarm terminals, Ethernet port (LAN port), power cable			power control lle			
Ca	Caster			4	_	4	_	4	_
SUS		Interior volume Test area dimensions*3 Chamber outer dimensions (W × H × D mm)*4 Weight		21 L	21 L × 2	51 L	51 L × 2	21 L	21 L × 2
Dimensions	Tes			ø294 x D31		ø394 x D42	26(404) mm		18(296) mm
ime				640 × 1483 × 850	760 × 1796 × 1000	740 × 1553 × 1000	860 × 1796 × 1000	640 × 1483 × 850	760 × 1796 × 1000
				190 kg	350 kg	230 kg	390 kg	190 kg	350 kg
nents	Alle		ole ambient conditions			+5 to +40°C (+	+41 to +104°F)		
uiren	supply		OV AC 1ø 50/60Hz	12.5 A	25 A	14 A	28 A	12.5 A	25 A
Utility requirements	wer si		OV AC 1ø 50/60Hz	11.4 A	22.8 A	12.7 A	25.4 A	11.4 A	22.8 A
3	Power	230	0V AC 1ø 50Hz	10.9 A	21.8 A	12.2 A	24.4 A	10.9 A	21.8 A

^{*1} The performance values are based on IEC60068-3-6:2001; Performance figures are given for a +23°C, ambient temperature relative humidity of 65±20%rh, rated voltage, and no specimen inside the test area.
*2 Point of measurement: 1.2 m off floor, 1 m in front of chamber (JIS Z8731)
*3 ():dimensions excluding fan guard protrusion.
*4 Excluding protruding parts (fittings/components on rear)

MODEL

EHS-__2_ Blank: Standard type M: M type (Single stage) – Wet and dry bulb temperature control MD type (Double stage) - Wet and dry bulb temperature control Chamber capacity 1:21 L 2:51 L Pressure range 2 : 0.020 to 0.196MPa (Gauge) 4 : 0.020 to 0.392MPa (Gauge)

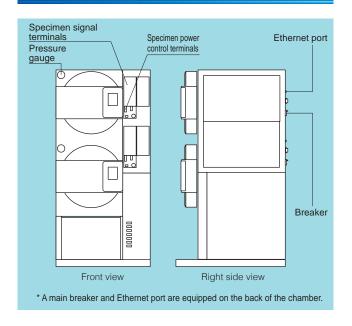


EHS-212M EHS-412 EHS-412M

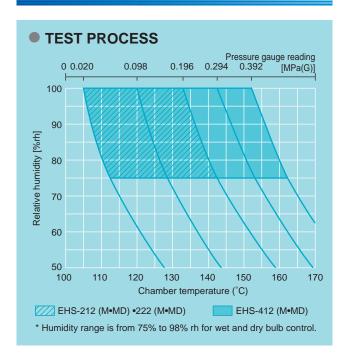
EHS-412MD

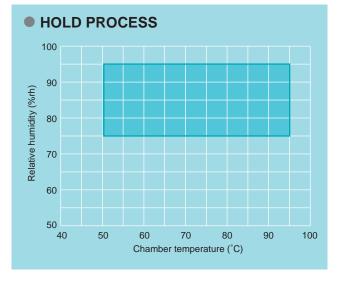
EHS-222M

FITTINGS LOCATION



TEMPERATURE AND HUMIDITY CONTROL RANGE





SAFETY DEVICES

- Overcurrent protection (leakage breaker)
- · Cartridge fuse for control circuit shortcircuit protection
- Electrical compartment door switch
- System error (Error)
- Room temp. compensation burnout detection circuit
- Dry bulb temp. burnout detection circuit
- Humidifying water temp. burnout detection circuit
- Wet bulb temp. burnout detection circuit (for M/MD type only)
- Exhaust air temp. burnout detection circuit
- Absolute upper/lower temp. limit alarm (with built-in temp./humid. controller)
- Air circulating fan/motor rotation alarm
- Overheat protector (variable type)
- Overheat protector (fixed type)

- Heater overcurrent protection
- Humidifier overcurrent protection
- Humidifier dry heat protector
- Humidifier water level detection
- Dry wick detection (for M/MD type only)
- Water tank low-level switch
- Pressure alarm
- Door open alarm
- Door lock alarm
- Atmospheric pressure switch alarm
- Specimen power supply control terminal
- Safety valve

Water tank

For supplying water to the built-in water tank.

• 10 L×3 with cart Tank with cock Capacity: $10 L \times 3$

OPTION

Advantage

Continuous water supply

This option is used to continuously

supply pure water to the chamber.

No need to fill water

The water tank can be

filled automatically.

to the water tank.

Cart size: W600 \times H920 \times D348

• 10 L ×1 Tank with nozzle Capacity: 10 L





10 L ×3 with cart

ACCESSORIES

(large/small) 1 each EHS-212(M)/412(M) Large: 286 (W) × 288 (D) mm Small: 234 (W) × 288 (D) mm EHS-222(M) Large: 386 (W) × 396 (D) mm Small: 280 (W) × 416 (D) mm • Shelf (large/small) 2 each Small: 234 (W) × 288 (D) mm EHS-222MD Large: 386 (W) × 396 (D) mm Small: 280 (W) × 416 (D) mm • Specimen signal terminal Pin type, (125 VAC/VDC, 1 A) -------12 (MD type: 24) Breaker handle cover
 1 (MD type: 2) • Wet bulb wick (for M/MD type only) 50 (MD type: 100) Cartridge fuse 250 V
 7 (MD type: 14)

• Operation manual

Shelves and insulated shelves

Add standard shelves or change to insulated specifications (Teflon coating).



Standard shelves



Insulated shelves

A chamber dew tray (P.13) and other preventive measures (sold separately) are also available to protect floor from water damage.



Safety precautions

- Do not use specimens which are explosive or inflammable, or which contain such substances. To do so could be hazardous, as this may lead to fire or explosion.
- Do not place corrosive substances in the chamber. If corrosive substances are generated by the specimen, the life of the chamber may be significantly shortened specifically because of the corrosion of stainless steel and copper and because of the deterioration of resin and silicon.
- Do not place life forms or substances that exceed allowable heat generation.
- Be sure to read the operation manual before operation.

Hose nipple

OPTION

Specimen basket

For small specimens that cannot be placed on the shelf.

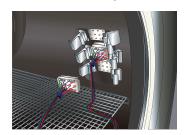


Type A: 150 (W) \times 50 (H) \times 150 (D) mm Type B: $100 \text{ (W)} \times 50 \text{ (H)} \times 200 \text{ (D)} \text{ mm}$ Type C: 95 (W) \times 20 (H) \times 95 (D) mm

Removable terminal block

The terminal block allows terminals with 12 pins in the test area to be removed or attached all at once. This removable terminal block consists of a connector block (12-pin specimen signal terminal) and a chamber connector (with removal levers).

* Cannot be attached if a slide shelf terminal block is being used.



Advantage

Improved wiring workability

Slide shelf terminal block

A slide shelf terminal block is equipped in the front of the test area. This terminal block allows wiring to be done outside the test area.

* Cannot be attached if removable terminal blocks are being used.

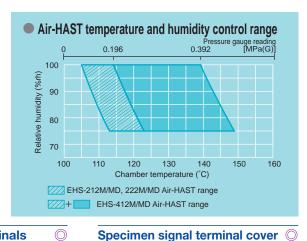


Advantage

Improved wiring workability

Air-HAST function (for M/MD type only)

This function pressurizes the test area with the air remaining.



Specimen signal terminals

Terminal rated capacity: AC/DC 125V 1A EHS-212 (M)/412 (M)

12-pin (6-channel*) ×4

EHS-212MD/412MD

12-pin (6-channel*) $\times 4 \times 2$ EHS-222 (M)

12-pin (6-channel*) $\times 5$ EHS-222MD

12-pin (6-channel*) $\times 5 \times 2$

- *The numbers of channels given are for configurations with two I/O systems.
- * To protect from electric shock and protect wiring, specimen signal terminal cover (option) is recommended.



EHS-222MD Option 12-pin ×5 Standard 12-pin

Advantage

Allows for energizing of large numbers of specimens

Specimen signal terminal cover

The protective cover prevents direct contact with the specimen signal terminal block outside the test area.



Interface

Communication ports to connect the chamber to a PC.

- RS-485
- RS-232C

Pressure monitoring function

The monitored pressure can be shown on the monitor screen and trend graph screen of instrumentation panel.



OPTION

Specimen signal terminal for high current

This option changes the standard terminal (125V AC/DC, 1 A) to higher current specimen signal terminal (125V AC/DC, 10 A).

Type 1: 6-pin (3-channel) up to 5 sets

Type 2: 6-pin (3-channel) up to 6 sets

* Cannot be attached if a specimen signal terminal block for high voltage is being used.



Specimen signal terminal for high voltage

This option changes the standard terminal (125V AC/DC, 1 A) to higher voltage specimen signal terminal (1000V AC/DC, 1 A).

Type 1: 6-pin (3-channel) up to 5 sets

Type 2: 6-pin (3-channel) up to 6 sets

* Cannot be attached if a specimen signal terminal block for high current is being used.



Time signal output terminal

Contact output specifications

- Operation: on/ off at each step
- Number of channels: 2

Paperless recorder-portable type

A temperature & humidity recorder that utilizes a liquid-crystal display fitted with a touch-panel. Records temperature, humidity and pressure inside the chamber. Display: 5.7-inch TFT color LCD Temperature range: 0 to +200°C Humidity range: 0 to 100% rh Pressure range: -0.1 to 0.5 MPa (Gauge) Number of inputs: 1 (3 more channels can be turned ON)

Data saving cycle: 5 sec Internal recording media: Flash memory 8 MB

External recording media: CF memory card port (Includes a 256 MB CF card) USB memory port

Temp. humid. pressure recorderportable type

Temperature range: 0 to +200°C Humidity range: 0 to 100%rh Pressure range: -0.1 to 0.5 MPa (Gauge)

Wet-bulb wick

Same as the standard accessory. 1 set (50 pieces)

Emergency stop switch

This switch is used to stop the chamber manually in case of emergency

- Without a guard
- With a guard



With a guard

Anchoring fixtures

This option uses for fixing the chamber to the floor.

* Anchoring fixtures when installing the dew tray are also available.

Status indicator light

This option is used for remotely checking the status of the chamber. Please select lighted or blinking, and requirement of buzzer sound.



Color					
Red	Yellow	Green	Blue	White	
Chamber status					
In operation					
Main power on					
Instrumentation power on					
Main power on or instrumentation power on					
Abnormality					

Location:

Single stage type: Chamber top Double stage type(MD type): Chamber top left side for the upper unit, top right side for the lower unit(as shown in the image)

Chamber dew tray

A chamber dew tray is installed below the chamber in the unlikely case there would be water leakage.

Model	Size (W×H×D mm)
EHS-212 (M) EHS-412 (M)	698×50×968
EHS-222 (M)	798×50×1118
EHS-212MD EHS-412MD	884×50×1198
EHS-222MD	984×50×1198

Operation manual

- CD
- Booklet

Network

Chambers can be operated from PC and tablet

Remote monitoring and control (Ethernet connection)

The chambers are equipped with unique web applications that enable chamber status to be confirmed and operated from a web browser screen (PC or tablet terminal). It is also possible to start operations with a PC or other device from a remote location.

Editing test profiles through a browser

It is possible to edit the test profiles registered in the chamber through a web browser.

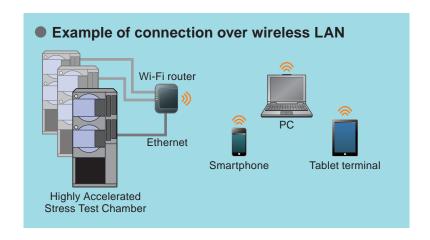
Displaying data in trend graph

Settings and measured data saved in the chamber can be displayed in graphs on a web browser.

E-mail notifications

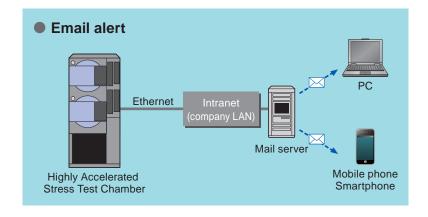
Details on alarms that have been triggered will be sent to pre-registered e-mail addresses. It is also possible to transmit e-mails when testing has finished.

* An Intranet environment is required to transmit e-mails.



Login privileges

Screen	Chamber monitor	Constant/ Program setup	Run/Stop	Configuration
Administrator	✓	1	√	√
Operator	1	1	✓	
User	√			

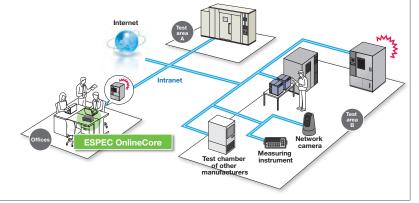


ESPEC OnlineCore (Sold separately)

Central control system recommended for multiple environmental test chamber installations

Operating status can be checked via a web browser just by connecting to an existing Intranet environment.





ESPEC CORP. https://www.espec.co.jp/english

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