Highly Accelerated Stress Test System (HAST Chamber)
Creates temperature, humidity and pressure environments to IEC60068-2-66 standard.

Humidity resistance evaluation tests for electronic components
Customers require test results that correlate accurately to those from the field in a minimal amount of time.
ESPEC HAST EHS series provide high usability and a variety of performance capabilities to meet IEC60068-2-66 standard and other international standards with convenient functions and safety features for bias testing.
EHS-412M

EHS-222MD

* Product image with options (Emergency stop switch, additional specimen signal terminals and cover). (Cover page, P.2 and P.10)
Features

Designed for humidity resistance testing, life testing and accelerated testing

- **Air-circulating fan for high-accuracy testing**
  
The air-circulating fan minimizes variations in temperature and humidity in the test area for greater accuracy during testing. The fan enables uniform stress to be applied to a specimen.

- **Maximized workspace**
  
The cylindrical pressure vessel distributes pressure evenly and offers superior strength. Interior is expanded for easier loading of a large specimen such as printed circuit board.

- **Prevention of dew condensation and wetting of specimens**
  
Compared with natural convection test systems, the double cylindrical structure and proprietary air-conditioning system prevents dew condensation and water droplets falling on the specimen. Temperature control and operation of the test area fan before and after testing also prevents dew condensation and droplets from forming on samples, ensuring highly readable testing results. (Featuring dry and wet-bulb temperature control and unsaturated control)

- **Color coding for easy connection**
  
Specimen signal terminals with 12 power-pins per unit is equipped as standard. Additional 12 pins per set are available as optional and can be expanded up to total 72 pins. Complicated connection work is also made easier thanks to color-coded terminal (black = negative, red = positive).

- **Specimen protection from risk of damage**
  
A specimen power supply control terminal is equipped as one of safety features, which output contact signals to allow voltage and signals to be applied to the specimen during testing. In the case of activation of safety devices such as overheat protection and boil-dry protection, any externally-powered devices can be also turned off with this terminal to avoid the risk of damage to the specimen or the chamber.
Features

5.7-inch color LCD touch panel

**Color LCD touch panel**

The smartphone/compact tablet-sized (5.7-inch) touch panel offers a uniform operability not limited to a specific series. The resistive (pressure-sensitive) screen also allows for operation while wearing gloves. The tabs at the bottom of the screen allow users to select between screens, including those for operation settings and management settings.

**Temperature and humidity graph display function**

The trend graph display function allows users to check the measured temperature and humidity values in the test area.

**Pressure monitoring function (option)**

The pressure can be displayed on the screen or can be read via the Ethernet, RS-485 (option) or RS-232C (option). Monitored value on the screen can be switched between humidity and pressure.

**Auto-locking mechanism**

Door lock safety mechanism can be set on the operation panel to prevent opening of the door while the chamber is pressurized.

**Automatic humidifying water filling system**

The humidifying water is filled from the built-in water supply tank at the start of a test automatically. The water level in a tank can be checked from outside through the slits on the front cover. Bottom of the unit allows storage space for power supply unit and peripheral equipment.

**No pressure or temperature shock after testing prevents specimens from drying out**

Gradual depressurization and air/water drainage mechanisms eliminate sudden changes in pressure and temperature after testing is completed, thus ensuring moisture contained in the specimen does not evaporate. This provides more accurate test results in correlation to the field.
Control functions that make use of conventional test data
The control functions can be selected from dry & wet-bulb temperature control (M/MD type), unsaturated control, and wet-saturated control according to the conventional test data.

Three modes of operation control

- Wet and dry bulb temperature control (M/MD type)
- Unsaturated control (humidifying water temperature control)
- Wet saturated control

Features
With the addition of Air-HAST mode, four different types of testing can be performed on one chamber.

The temperature and humidity gradient before and after testing can be controlled.
After testing is complete and chamber pressure reaches 0.010MPa (Gauge), only air is discharged; humidifying water is retained.
In the hold process, temperature and humidity inside the chamber are maintained at the specified level. (+50 to +95°C/75 to 95%rh)

During temperature heat-up when condensation can easily occur on the specimen, the temperature of the humidifying water automatically increases while keeping it 30°C lower than the chamber temperature.
After testing is complete, the chamber is left to cool and depressurize naturally until chamber pressure reaches 0.010MPa (Gauge). Then both air and water are discharged.

Chamber temperature is controlled through a humidifying heater.
After testing is complete, the chamber is left to cool and depressurize naturally until chamber pressure reaches 0.010MPa (Gauge). Then only air is discharged; humidifying water is retained.
Reproduction of near-constant temperature and humidity testing environment with Air-HAST (option)

**Features**

Normal HAST environment

- Test chamber
- Water steam
- Water

Air-HAST environment

- Test chamber
- Water steam
- Water

Temperature is increased to generate water steam, at which point air in the test area escapes through the exhaust valve.

Exhaust valve

- Open
- Closed

Internal chamber temperature

- +110°C
- +100°C

Wet bulb temperature

- +110°C
- +100°C

Time

Exhaust valve

- Open
- Closed

**Air-HAST function (option for M/MD type only)**

Depending on the specimen, not only water steam but also oxidation and other specimen surface conditions can cause failure. By leaving air in the test area, the Air-HAST function adds air to the high-temp, high-humidity, and pressurized environment for effective accelerated testing of specimens for which the oxygen in air affects degradation, such as with surface oxidation. (Acceleration may not be seen for some specimen.)

**Whisker humidity-resistance evaluation testing (Japanese patent No. 5066143)**

Evaluation examples for whisker evaluations of mounting boards are limited. One of the main reasons for this is because the testing time can be as long as 1000 or 3000 hours. To shorten these testing times, ESPEC conducts lead-free solder whisker evaluation of mounting boards using Air-HAST. The results confirmed accelerated effects with testing at 85°C and 85%rh humidity.
Easy customization with various options

- **Ion migration evaluation**
  Integration with an ESPEC Ion migration evaluation system (sold separately) enables more accurate measurements.

- **High-voltage, high-current compatibility**
  To meet application purposes and goals, ESPEC offers optional high-voltage (1000 V AC, 1A) / high-current (125 V AC, 10A) specimen signal terminals in addition to the standard specifications (125 V AC, 1A).

- **Terminal block to increase productivity**
  Using the slide shelf terminal block (option), the terminal block can be pulled forward from inside the test area to facilitate wiring work. In addition, removable 12-channel terminal blocks (option) can be added inside the chamber. This reduces the time required for installation and wiring for greater work efficiency.

- **Safety enhancement functions available**
  Optional emergency stop switches and status indicator lights are available.

- **International standards**
  Complies with the following standards:
  - ISO 12100 Safety of Machinery
  - IEC 60204 Low Voltage
  - IEC 61000-6-2 EMC
  - IEC 61000-6-4 EMC
  - RoHS Directive
Features

Conforms to international IEC 60068-2-66 standard

Temperature and humidity control for support of various test standards

With ESPEC’s unique wet and dry bulb temperature control on M/MD type chamber, temperature and humidity are measured directly using a wet and dry bulb temperature sensor. This ensures highly precise temperature and humidity control over the entire testing process, from before testing to the post-testing temperature decrease or hold process.

After testing is complete, the temperature and humidity are allowed to drop for a fixed period. In the hold process, the chamber is kept at a fixed environment until the door is opened and specimens are removed. This makes it possible to place a specimen in a constantly controlled temperature/humidity environment, and keep it from drying after returning to atmospheric pressure.

IEC 60068-2-66, an environmental testing standard of the IEC (International Electrotechnical Commission)

The Highly Accelerated Stress Test System EHS Series uses ESPEC’s unique dry and wet-bulb temperature control to satisfy the test system conditions and test operations specified in the IEC 60068-2-66 standard.

* ESPEC was directly involved in drawing up the IEC60068-2-66 standard, and our technical concepts and measurement data were used in its development.

### APPLICABLE STANDARDS

<table>
<thead>
<tr>
<th>Standard No.</th>
<th>Standard Name</th>
<th>Applications</th>
<th>Applications</th>
<th>Temperature (°C)</th>
<th>Humidity (%rh)</th>
<th>Biased Time (h)</th>
<th>Test conditions</th>
</tr>
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<tbody>
<tr>
<td>IEC 60068-2-66 (JIS C 60068-2-66)</td>
<td>Damp heat, steady state (unsaturated pressurized vapour)</td>
<td>Electrics/electronics</td>
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# SPECIFICATIONS

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<tr>
<th>Model</th>
<th>EHS-212 (M)</th>
<th>EHS-212MD</th>
<th>EHS-222 (M)</th>
<th>EHS-222MD</th>
<th>EHS-412 (M)</th>
<th>EHS-412MD</th>
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<tbody>
<tr>
<td><strong>System</strong></td>
<td>Single vessel, unsaturated control, wet saturated control, dry and wet-bulb temperature control</td>
<td>Small pressure vessel as specified in the Enforcement Order of Industrial Safety and Health Law in Japan</td>
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<td><strong>Pressure vessel type</strong></td>
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<tr>
<td>Temperature control range</td>
<td>+105.0 to +142.9°C</td>
<td>+105.0 to +162.2°C</td>
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<td>Humidity control range</td>
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<td>0.020 to 0.392 MPa (Gauge)</td>
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<tr>
<td>Temp. &amp; humidity fluctuation</td>
<td>±0.3°C / ±2.5%rh</td>
<td>±0.3°C / ±2.5%rh</td>
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<tr>
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<td>3.0°C</td>
<td>3.0°C</td>
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<tr>
<td>Heat up and pressurization time</td>
<td>0 → 0.196 MPa (Gauge) Approx. 30 min.</td>
<td>0 → 0.196 MPa (Gauge) Approx. 60 min.</td>
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<td>+105.0 to +151.1°C</td>
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<td>0.020 to 0.392 MPa (Gauge)</td>
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<tr>
<td>Temperature fluctuation</td>
<td>±0.3°C</td>
<td>±0.3°C</td>
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<tr>
<td>Temperature variation in space</td>
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<td>3.0°C</td>
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<tr>
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<td>0 → 0.392 MPa (Gauge) Approx. 60 min.</td>
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<tr>
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<td>+105.6 to +142.9°C</td>
<td>+105.6 to +162.2°C</td>
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<tr>
<td>Pressure range</td>
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<td>0.020 to 0.392 MPa (Gauge)</td>
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<tr>
<td>Temp. &amp; humidity fluctuation</td>
<td>±0.3°C / ±2.5%rh</td>
<td>±0.3°C / ±2.5%rh</td>
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<tr>
<td>Temperature variation in space</td>
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<td>3.0°C</td>
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<tr>
<td>Heat up and pressurization time</td>
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<tr>
<td>Temperature control range</td>
<td>+142.9°C / 75%rh to +85.0°C / 85%rh</td>
<td>+162.2°C / 75%rh to +85.0°C / 85%rh</td>
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<tr>
<td>Pressure range</td>
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<td>0.020 to 0.392 MPa (Gauge)</td>
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<tr>
<td>Temperature fluctuation</td>
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<tr>
<td>Temperature variation in space</td>
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<tr>
<td>Wet-bulb wick</td>
<td>Capable of Approx. 200 hours chamber running time (Figure given for +162.2°C / 75%rh and no specimens)</td>
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**Performance**

1. The performance values are based on IEC60068-3-5:2001 and IEC60068-3-6:2001; Performance figures are given for a +23°C ambient temperature relative humidity of 65±20%rh, rated voltage, and no specimen inside the test area.
2. Point of measurement: 1.2 m off floor, 1 m in front of chamber (JIS Z8731)
3. ( ) dimensions excluding fan guard protrusion.
4. Excluding protruding parts (fittings/components on rear)

**Noise emission**

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<tr>
<th></th>
<th>below 46 dB</th>
<th>below 50 dB</th>
<th>below 46 dB</th>
<th>below 50 dB</th>
<th>below 46 dB</th>
<th>below 50 dB</th>
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<tr>
<td><strong>Construction</strong></td>
<td>Cr-Ni-Mo stainless steel plate</td>
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<tr>
<td><strong>Pressure vessel components</strong></td>
<td>Temperature sensor (Thermocouple type T [Copper/Copper-Nickel] for measuring chamber temperature, humidifying water temperature, wet-bulb temperature), heater, specimen signal terminals, air-circulating fan, fan motor, overheat protector, boil-dry protector</td>
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<tr>
<td><strong>Door</strong></td>
<td>Door handle, door lock: Auto-locking mechanism (bank vault), instrumentation, instrumentation power switch</td>
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<tr>
<td><strong>Test area</strong></td>
<td>Specimen shelves, shelf brackets for test area: each×2</td>
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<tr>
<td><strong>Water supply</strong></td>
<td>Automatic water supply</td>
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<tr>
<td><strong>Water supply system</strong></td>
<td>Approx. 1 L</td>
<td>Approx. 1.5 L</td>
<td>Approx. 1 L</td>
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<td><strong>Water tank</strong></td>
<td>10 L</td>
<td>20 L</td>
<td>10 L</td>
<td>20 L</td>
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<td><strong>Components</strong></td>
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<td><strong>Caster</strong></td>
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<tr>
<td><strong>Interior volume</strong></td>
<td>21 L</td>
<td>21 L x 2</td>
<td>51 L</td>
<td>51 L x 2</td>
<td>21 L</td>
<td>21 L x 2</td>
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<tr>
<td><strong>Test area dimensions</strong></td>
<td>ø294 x D318(296) mm</td>
<td>ø394 x D426(404) mm</td>
<td>ø294 x D318(296) mm</td>
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<tr>
<td><strong>Chamber outer dimensions (W x H x D mm)</strong></td>
<td>640 x 1483 x 850</td>
<td>760 x 1796 x 1000</td>
<td>740 x 1553 x 1000</td>
<td>850 x 1796 x 1000</td>
<td>640 x 1483 x 850</td>
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<td><strong>Weight</strong></td>
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<td>350 kg</td>
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**Utility requirements**

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<th>200V AC 1e 50/60Hz</th>
<th>220V AC 1e 50/60Hz</th>
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<td>12.5 A</td>
<td>25 A</td>
<td>14 A</td>
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<td>220V AC 1e 50/60Hz</td>
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</tbody>
</table>

°1 The performance values are based on IEC60068-3-5:2001 and IEC60068-3-6:2001; Performance figures are given for a +23°C ambient temperature relative humidity of 65±20%rh, rated voltage, and no specimen inside the test area.

°2 Point of measurement: 1.2 m off floor, 1 m in front of chamber (JIS Z8731)

°3 ( ) dimensions excluding fan guard protrusion.

°4 Excluding protruding parts (fittings/components on rear)
**MODEL**

**EHS-□□□□**

- Blank: Standard type
- M: M type (Single stage) – Wet and dry bulb temperature control
- MD: MD type (Double stage) – Wet and dry bulb temperature control

**FITTINGS LOCATION**

- Specimen signal terminals
- Pressure gauge
- Specimen power control terminals
- Ethernet port
- Breaker

**TEMPERATURE AND HUMIDITY CONTROL RANGE**

**TEST PROCESS**

- Chamber temperature (°C)
- Relative humidity (%rh)
- Pressure gauge reading [MPa(G)]

<table>
<thead>
<tr>
<th>Chamber temperature (°C)</th>
<th>Relative humidity (%rh)</th>
</tr>
</thead>
<tbody>
<tr>
<td>100</td>
<td>100</td>
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<tr>
<td>90</td>
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<td>60</td>
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<td>50</td>
<td>50</td>
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</tbody>
</table>

**HOLD PROCESS**

<table>
<thead>
<tr>
<th>Chamber temperature (°C)</th>
<th>Relative humidity (%rh)</th>
</tr>
</thead>
<tbody>
<tr>
<td>100</td>
<td>100</td>
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<tr>
<td>90</td>
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<td>80</td>
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<td>60</td>
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<tr>
<td>50</td>
<td>50</td>
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</tbody>
</table>

- EHS-□□□□
- EHS-□□□□MD

**Pressure range**

- Stage 1: 0.020 to 0.196 MPa (Gauge)
- Stage 2: 0.020 to 0.392 MPa (Gauge)

**Chamber capacity**

- 1: 21 L
- 2: 51 L

**Humidity range** is from 75% to 98% rh for wet and dry bulb control.

* A main breaker and Ethernet port are equipped on the back of the chamber.
SAFETY DEVICES

- Overcurrent protection (leakage breaker)
- Cartridge fuse for control circuit short-circuit protection
- Electrical compartment door switch
- System error (Error)
- Room temp. compensation burnout detection circuit
- Dry bulb temp. burnout detection circuit
- Humidifying water temp. burnout detection circuit
- Wet bulb temp. burnout detection circuit (M/MD type)
- Exhaust air temp. burnout detection circuit
- Absolute upper/lower temp. limit alarm (with built-in temp./humid. controller)
- Air circulating fan/motor rotation alarm
- Overheat protector (variable type)
- Overheat protector (fixed type)
- Heater overcurrent protection
- Humidifier overcurrent protection
- Humidifier dry heat protector
- Humidifier water level detection
- Dry wick detection (M/MD type)
- Water tank low-level switch
- Pressure alarm
- Door open alarm
- Door lock alarm
- System error (Error)
- Room temp. compensation burnout detection circuit
- Air circulating fan/motor rotation alarm
- Overheat protector (variable type)
- Overheat protector (fixed type)

OPTION

Continuous water supply

This option is used to continuously supply pure water to the chamber.

Water tank

For supplying water to the built-in water tank.
- Tank with screw tap
  - Capacity: 10 L × 3
  - Stand size: W600 × H920 × D348
- Tank with nozzle
  - Capacity: 10 L × 1

ACCESSORIES

- Shelf (large/small) 1 each
  - EHS-212(M)/412(M) Large: 286 (W) × 288 (D) mm
    Small: 234 (W) × 288 (D) mm
  - EHS-222(M) Large: 386 (W) × 396 (D) mm
    Small: 280 (W) × 416 (D) mm
- Shelf (large/small) 2 each
  - EHS-212MD/412MD Large: 286 (W) × 288 (D) mm
    Small: 234 (W) × 288 (D) mm
  - EHS-222MD Large: 386 (W) × 396 (D) mm
    Small: 280 (W) × 416 (D) mm
- Specimen signal terminal Pin type, (125 VAC/VDC, 1 A) 12 (MD type: 24)
- Breaker handle cover 1 (MD type: 2)
- Wet bulb wick (M/MD type) 50 (MD type: 100)
- Cartridge fuse 250 V 7 (MD type: 14)
- Hose nipple 1
- Eyebolt 4 (for MD type only)
- Operation manual 1

SAFETY DEVICES

Safety precautions

- Do not use specimens which are explosive or inflammable, or which contain such substances. To do so could be hazardous, as this may lead to fire or explosion.
- Do not place corrosive substances in the chamber. If corrosive substances are generated by the specimen, the life of the chamber may be significantly shortened specifically because of the corrosion of stainless steel and copper and because of the deterioration of resin and silicon.
- Do not place life forms or substances that exceed allowable heat generation.
- Be sure to read the operation manual before operation.

A chamber dew tray and a water leak detection system are also available to protect floor from water damage (Sold separately).

A chamber dew tray and a water leak detection system are also available to protect floor from water damage (Sold separately).
OPTION

Specimen basket

For small specimens that cannot be placed on the shelf.

Type A: 150 (W) × 50 (H) × 150 (D) mm
Type B: 100 (W) × 50 (H) × 200 (D) mm
Type C: 95 (W) × 20 (H) × 95 (D) mm

Removable terminal block

The terminal block allows terminals with 12 pins in the test area to be removed or attached all at once. This removable terminal block consists of a connector block (12-pin specimen signal terminal) and a chamber connector (with removal levers).
* Cannot be attached if a slide shelf terminal block is being used.

Slide shelf terminal block

A slide shelf terminal block is equipped in the front of the test area. This terminal block allows wiring to be done outside the test area.
* Cannot be attached if removable terminal blocks are being used.

Air-HAST function (for M/MD type only)

This function pressurizes the test area with the air remaining.

Specimen signal terminals

EHS-212 (M)/412 (M)
12-pin (6-channel*) ×4
EHS-212MD/412MD
12-pin (6-channel*) ×4 ×2
EHS-222 (M)
12-pin (6-channel*) ×5
EHS-222MD
12-pin (6-channel*) ×5 ×2
* The numbers of channels given are for configurations with two I/O systems.
* To protect from electric shock and protect wiring, specimen signal terminal cover (option) is recommended.

Specimen signal terminal cover

The protective cover prevents direct contact with the specimen signal terminal block outside the test area.

Interface

Communication ports to connect the chamber to a PC.
• RS-485
• RS-232C

Additional equipment can be added after purchasing the chamber.
**OPTION**

**Specimen signal terminal for high current**

This option changes the standard terminal (125 VAC, 1 A) to higher current specimen signal terminal (125 VAC, 10 A).
Type 1: 6-pin (3-channel) up to 5 sets
Type 2: 6-pin (3-channel) up to 6 sets
* Cannot be attached if a specimen signal terminal block for high voltage is being used.

**Paperless recorder-portable type**

A temperature & humidity recorder that utilizes a liquid-crystal display fitted with a touch-panel. Records temperature, humidity and pressure inside the chamber.
Display: 5.7-inch TFT color LCD
Temperature range: 0 to +200°C
Humidity range: 0 to 100%rh
Pressure range: −0.1 to 0.5 MPa (Gauge)
Number of inputs: 1 (3 more channels can be turned ON)
Data saving cycle: 5 sec
Internal recording media: Flash memory 8 MB
External recording media: CF memory card port (Includes a 256 MB CF card)
USB memory port

**Status indicator light**

This option is used for remotely checking the status of the chamber. Please select lighted or blinking, and requirement of buzzer sound.

**Specimen signal terminal for high voltage**

This option changes the standard terminal (125 VAC, 1 A) to higher voltage specimen signal terminal (1000 VAC, 1 A).
Type 1: 6-pin (3-channel) up to 5 sets
Type 2: 6-pin (3-channel) up to 6 sets
* Cannot be attached if a specimen signal terminal block for high current is being used.

**Pressure monitoring function**

The monitored pressure can be shown on the instrumentation panel.

**Emergency stop switch**

This switch is used to stop the chamber manually in case of emergency in order to protect specimens and the chamber. The switch with a guard for preventing erroneous operation is also available.
• Without a guard
• With a guard

**Anchoring fixtures**

This option uses for fixing the chamber to the floor.

**Operation manual**

• CD
• Booklet

* Additional equipment can be added after purchasing the chamber.
Network

Chambers can be operated from PC and tablet

Remote monitoring and control (Ethernet connection)
The chambers are equipped with unique web applications that enable chamber status to be confirmed and operated from a web browser screen (PC or tablet terminal). It is also possible to start operations with a PC or other device from a remote location.

Editing test profiles through a browser
It is possible to edit the test profiles registered in the chamber through a web browser.

Displaying data in trend graph
Settings and measured data saved in the chamber can be displayed in graphs on a web browser.

E-mail notifications
Details on alarms that have been triggered will be sent to pre-registered e-mail addresses. It is also possible to transmit e-mails when testing has finished.
* An Intranet environment is required to transmit e-mails.

Login privileges

<table>
<thead>
<tr>
<th>Screen Privileges</th>
<th>Chamber monitor</th>
<th>Constant/Program setup</th>
<th>Run/Stop</th>
<th>Configuration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Administrator</td>
<td>✔️</td>
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<td>User</td>
<td>✔️</td>
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</tr>
</tbody>
</table>

Email alert

Highly Accelerated Stress Test Chamber

Ethernet
Intranet (company LAN)
Mail server
Mobile phone
Smartphone

PC

ESPEC OnlineCore

OnlineCORE (Sold separately)

Central control system recommended for multiple environmental test chambers installations
Highly Accelerated Stress Test System
(HAST Chamber)

CAT.NO.E17160

The contents of this catalog is as of November, 2017.

Specifications are subject to change without notice due to design improvements.

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